

Specification											
Identification											
1.1	Manufacturer		Hyundai	Hyundai	Hyundai						
1.2	Manufacturer's type designation		15L(G)-7M	18L(G)-7M	20L(G)-7M						
1.3	Drive: electric (battery or mains), diesel, petrol, fuel	l gas,manual	LP / Gas	LP / Gas	LP/Gas						
1.4	Type of operation:hand,pedestrian,standing,seate	ed,order-picker	seated	seated	seated						
1.5	Load capacity / rated load	Q (kg)	1,500	1,750	2,000						
1.6	Load center distance	c (mm)	500	500	500						
1.8	Load distance, center of drive axle to fork	x (mm)	393	393	398						
1.9	Wheelbase	v (mm)	1,410	1.410	1.410						

Weights										
2.1	Service weight	kg	2,690	2,861	3,045					
2.2	Axle loading, loaded front/rear	kg	3,640 / 550	4,006 / 605	4,380 / 660					
2.3	Axle loading, unloaded front/rear	kg	1,190 / 1,500	1,147 / 1,714	1,106 / 1,939					

Wheels, Chassis										
Tires:solid rubber, superplastic, pneumatic, poly	/urethane	Pneumatic	Pneumatic	Pneumatic						
Tires size, front(width x Φ)		6.5 x 10 x 12PR	6.5 x 10 x 12PR	6.5 x 10 x 12PR						
Tires size, rear(width x Φ)		5.0 x 8 x 10PR	5.0 x 8 x 10PR	5.0 x 8 x 10PR						
Wheels, number front x rear (x=driven wheels)		2x2	2x2	2x2						
Track width, front	b10 (mm)	890	890	890						
Track width, rear	b11 (mm)	910	910	910						
	Tires:solid rubber, superplastic, pneumatic, poly Tires size, front(width x Φ) Tires size, rear(width x Φ) Wheels, number front x rear (x=driven wheels) Track width, front	Tires:solid rubber, superplastic, pneumatic, polyurethane Tires size, front(width x Φ) Tires size, rear(width x Φ) Wheels, number front x rear (x=driven wheels) Track width, front b10 (mm)	$\begin{tabular}{lll} \hline Tires: solid rubber, superplastic, pneumatic, polyurethane & Pneumatic \\ \hline Tires: size, front(width x \Phi) & 6.5 \times 10 \times 12PR \\ \hline Tires: size, rear(width x \Phi) & 5.0 \times 8 \times 10PR \\ \hline Wheels, number front x rear (x=driven wheels) & 2 \times 2 \\ \hline Track: width, front & b10 (mm) & 890 \\ \hline \end{tabular}$	$\begin{tabular}{lllllllllllllllllllllllllllllllllll$						

Rasio	Basic Dimensions										
4.1	Mast / fork carriage tilt forward / backward(α / β)	degrees	6/10	6/10	6/10						
4.2	Lowered mast height	h1 (mm)	2,155	2,155	2,155						
4.3	Free lift	h2 (mm)	145	145	150						
4.4	Lift height	h3 (mm)	3,325	3,325	3,330						
4.5	Extended mast height	h4 (mm)	4,332	4,332	4,332						
4.7	Overhead load guard (cab) height	h5 (mm)	2,110	2,110	2,110						
4.8	Seat height / standing height	h7 (mm)	1,050	1,050	1,050						
4.12	Coupling height	h10 (mm)	262	261	258						
4.19	Overall length	I1 (mm)	2,233 + l	2,263 + l	2,380 + l						
4.20	Length to face of forks	12 (mm)	2,233	2,263	2,308						
4.21	Overall width	b1 (mm)	1,070	1,070	1,070						
4.22	Fork dimensions	I / e / s (mm)	900 x 100 x 35	900 x 100 x 35	900 x 100 x40						
4.23	Fork carriage ISO 2328, class / type A,B		II/A	II/A	II/A						
4.24	Fork-carriage width	b12 (mm)	1,004	1,004	1,004						
4.31	Ground clearance, loaded, under mast	m1 (mm)	120	120	120						
4.32	Ground clearance, centre of wheelbase	m2 (mm)	145	145	145						
4.33	Aisle width for pallets 1000x1200 crossways	Ast (mm)	3,594	3,620	3,661						
4.34	Aisle width for pallets 800x1200 lengthways	Ast (mm)	3,794	3,820	3,861						
4.35	Turning radius	Wa (mm)	2,000	2,027	2,063						
4.36	Smallest pivot point distance	b13 (mm)	589	589	589						

Performance Data									
5.1	Travel speed, Unloaded	km/h	20.1	20.1	20.1				
5.2	Lift speed, Loaded/Unloaded	mm/s	650 / 680	650 / 680					
5.3	Lowering speed, Loaded/Unloaded	mm/s	500 / 450	500 / 450	500 / 450				
5.5	Drawbar pull, Loaded	kg	1,736	1,746	1,760				
5.7	Gradient performance, Loaded	%	39.7	35.4	33.0				
5.10	Service brake		Hydraulic	Hydraulic	Hydraulic				

Engin	Engine											
6.1	Engine manufacturer / type		L4KB	L4KB	L4KB							
6.2	Engine power acc. to ISO 1585	HP	50	50	50							
6.3	Rated speed	1/min	2,450	2,450	2,450							
6.4	No. of cylinder / cubic capacity	/cm³	4 / 2,359	4 / 2,359	4 / 2,359							

Othe	r Details					
8.2	Type of drive control		Power Shift	Power Shift	Power Shift	
8.3	Operating pressure ba	ar	225 / 168	225 / 168	225 / 168	
8.4	Oil volume I/mi	in	30	30	30	
8.5	Noise db(A	A)	80	80	80	





www.hyundai-ce.com

2017. 03 Rev. 4



HYUNDAI LPG FORKLIFT TRUCKS Applied Tier 4 Engine

15/18/20L(G)-7M





The new master on the job-site!

Smooth running, efficient and ergonomically designed, 15/18/20L(G)-7M series are made to meet your needs.

50PS/2/450rpm



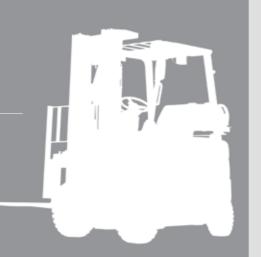
Market approved quality of L4KB engine ensures incomparable performance, durability and additional value to the machine. Powerful and efficient engine provides excellent fuel economy and excellent torque for improved operation.(EPA/CARB Tier-IV Certified)

Fast and Stable Performance

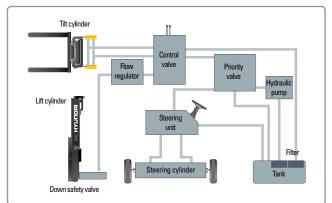
Being able to quickly raise and lower the mast, as well as tilt it forward and backward, provides the best operational conditions during unloading.

When the truck is fully loaded, mast lowering speed is carefully controlled to ensure safety by the down control valve .

Mast, Lift and Tilt Lock System is standard.







State-of-the-art Hydraulic System

The latest large-capacity hydraulic system reacts quickly during operation, and a low-noise control valve increases both efficiency and durability.



Fully Hydrostatic Power Steering

A hydraulic steering system always guarantees smooth and flexible steering, preventing overrun and kick-back.



Increased Mast Tilting Angle

Utilizing the mast tilting angle of 6 degrees forward and 10 degrees backward, the operator can safely and rapidly perform loading and unloading jobs.

Faster Travel Speed & Better Gradability

The powerful high-output engine provides greater acceleration, better gradability and faster travel speed on any tough terrains or slopes.



Gradability (Loaded)

15L(G) -7M: 21.7° 18L(G) -7M: 19.5° 20L(G) -7M: 18.3°

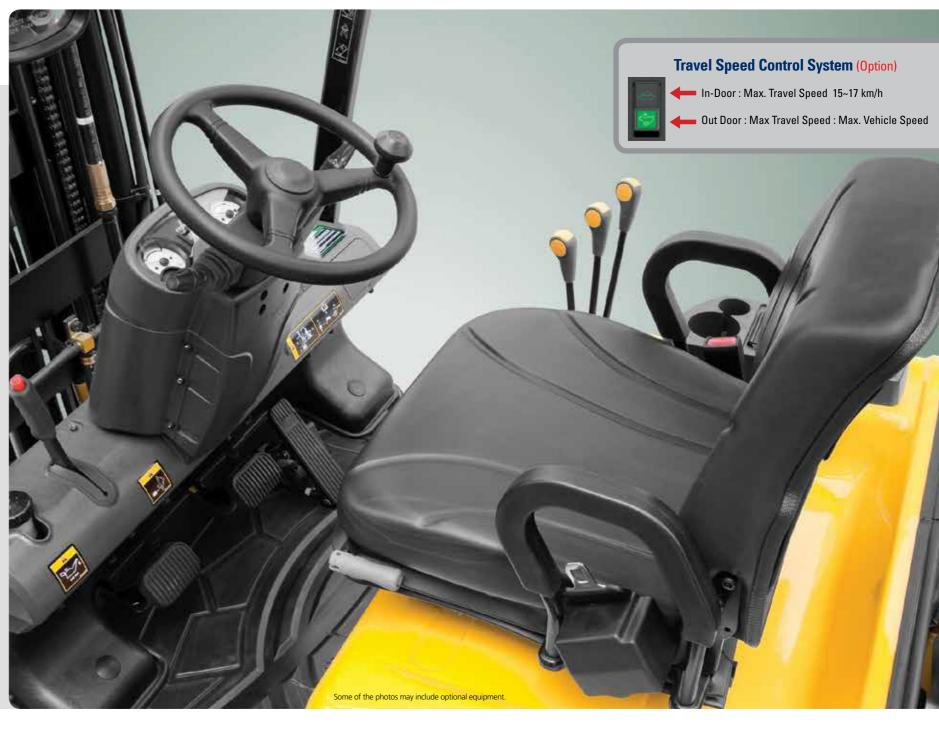
Travel Speed (Unloaded)

15L(G)-7M : 20.1 km/h 18L(G)-7M : 20.1 km/h 20L(G)-7M : 20.1 km/h

Ergonomic operator friendly compartment design!

A design based on human engineering relieves fatigue and increases operator's efficiency.







Ergonomically Positioned Pedals

Based on human engineering, the accelerator, brake and inching pedals are optimally positioned for convenience while operating the equipment.



Cup Holder & Console Box

Additional storage spaces are located inside the operating space for operator's convenience.



Quick Response of Operating Control Levers

Only minimal operator's effort is required for precise, safe and productive control.



Adjustable Steering Wheel

Steering wheel with horn button can be adjusted by a lever on the right-hand side for the most comfortable operator position.



Easy and Safe Shift Lever

A single lever on the left side of the steering column gives the operator fast, easy control of direction. The lever must be in the neutral position before the engine can be started.



Secondary Horn

Secondary Horn gives access to lights and horn

Danger-free through high durability!

Safety and durability are priorities in design of the equipment.



Strong Overhead Guard

The safety overhead guard meets ISO 6055 regulation and protects the operator during hazardous jobs.



Parking Brake

Ratchet type parking brake requires less effort from the operator to set.









Large Footboard & Hand Grip





Expansion Bellows Wide "open" step offers convenience and safety when entering and exiting

The expansion bellows absorbs vibration and reduces noise generated from the exhaust system and also extends the life cycle of exhaust system.



Electrically Monitored Air Filter

Air cleaner sensor alerts the operator of a restricted air filter and allows replacement before damage.



Single Unit Frame

Heavy duty single unit type frame, designed on the basis of accurate structural analysis, guarantees durability and safety.



Bright, Protected Headlights Bright, Protected head lights are positioned for exceptional visibility.



Rear Safety Lamp

Rear combination lamps with directional indicators, rear lights and brake lights are positioned for a high level of safety.

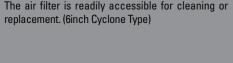
truck.

Designed for quick and easy service!

An ideal arrangement of component parts ensures easy access and convenience for maintenance.



Easy Change Air Cleaner The air filter is readily accessible for cleaning or





Fast Service Access for Daily Fluids Check





Rotational Battery Installation



One Touch, No Tool **Floor Plate**



Aluminum Radiator with Superb Protection Against heat



Improvement in Maintenance of Electric Parts

Various electric parts are centralized in dash board resulting in effortless troubleshooting.



Easy Maintenance Oil Check

The T/M oil level can be checked easily without any disassembly.



Brake Fluid Reservoir with level switch

When the brake oil level become lower than Min. level, the warning lamp on the cluster is turned on.



An Accessible, Compact Fuse Box for Easy Inspection

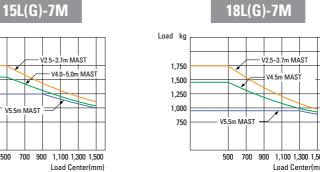
Mast Specification

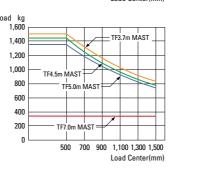
Mast Type		Maximum			ilt gle		Free I	Lift (in)		Load Capacity w/o Integral Load Capacity w Side Shift 500mm (kg) Side Shift 500m								
		Fork Height	Height Lowered	(d	eg)	With B	ackrest	With / o l	Backrest		Single Tire			Single Tire			Single Tire	
		(mm)	(mm)	Fwd	Bwd	15L/18L(G)-7M	20L(G)-7M	15L/18L(G)-7M	20L(G)-7M	15L(G)-7M	18L(G)-7M	20L(G)-7M	15L(G)-7M	18L(G)-7M	20L(G)-7M	15L(G)-7M	18L(G)-7M	20L(G)-7M
	V250	2,525	1,755	6	10	145	150	145	150	1,500	1,750	2,000	1,400	1,650	1,890	2,764	2,938	3,085
	V270	2,725	1,855	6	10	145	150	145	150	1,500	1,750	2,000	1,400	1,650	1,890	2,778	2,952	3,099
	V300	3,025	2,005	6	10	145	150	145	150	1,500	1,750	2,000	1,400	1,650	1,890	2,798	2,972	3,119
	*V330	3,325	2,155	6	10	145	150	145	150	1,500	1,750	2,000	1,400	1,650	1,890	2,818	2,992	3,139
2-Stage Limited	V350	3,525	2,255	6	10	145	150	145	150	1,500	1,750	2,000	1,400	1,650	1,890	2,832	3,006	3,152
Free Lift	V370	3,725	2,355	6	10	145	150	145	150	1,500	1,750	1,950	1,400	1,650	1,845	2,845	3,019	3,166
TIGG LIIL	V400	4,025	2,505	6	10	145	150	145	150	1,450	1,735	1,550	1,365	1,635	1,465	2,870	3,044	3,190
	V450	4,525	2,855	6	6	145	150	145	150	1,375	1,650	1,500	1,290	1,550	1,420	2,936	3,110	3,257
	V500	5,025	3,105	6	6	145	150	145	150	1,300	1,450	1,000	1,225	1,365	940	2,970	3,144	3,290
	V550	5,525	3,355	6	5	145	150	145	150	1,000	950	750	930	880	690	2,990	3,164	3,311
	TF/TS370	3,735	1,805	6	6	798	803	1,299	1,300	1,500	1,750	1,925	1,400	1,650	1,820	2,913	3,087	3,243
	TF/TS400	4,035	1,905	6	6	898	903	1,399	1,400	1,500	1,700	1,875	1,400	1,600	1,775	2,933	3,107	3,263
	TF/TS430	4,335	2,005	6	6	998	1,003	1,499	1,500	1,450	1,700	1,825	1,365	1,600	1,725	2,952	3,126	3,282
	TF/TS450	4,535	2,105	6	6	1,098	1,103	1,599	1,600	1,425	1,635	1,650	1,340	1,540	1,550	2,971	3,145	3,301
3-Stage	TF/TS470	4,735	2,155	6	6	1,148	1,153	1,649	1,650	1,400	1,450	1,350	1,320	1,365	1,275	2,938	3,157	3,313
Full Free Lift	TF/TS500	5,035	2,255	6	6	1,248	1,253	1,749	1,750	1,375	1,400	1,000	1,295	1,320	935	3,002	3,176	3,332
Free LIT	TF/TS550	5,535	2,455	6	5	1,448	1,453	1,949	1,950	1,050	1,100	750	985	1,030	690	3,040	3,214	3,370
	TF/TS600	6,035	2,655	6	5	1,648	1,653	2,149	2,150	750	750	500	700	700	450	3,112	3,286	3,442
	TF/TS650	6,535	2,855	3	3	1,848	1,853	2,349	2,350	500	500	450	450	450	400	3,157	3,331	3,487
	TF/TS700	7,035	3,055	3	3	2,048	2,053	2,549	2,550	350	250	300	300	200	250	3,193	3,367	3,523
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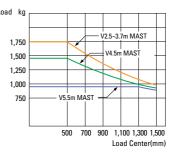
^{*} TS-Mast: Wide Visible 3 Stage Full Free Lift Mast with 2 Free Lift Cylinders.

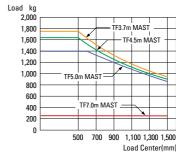
* Standard

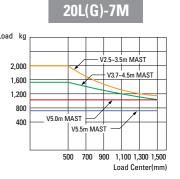
Load Capacity

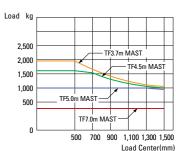












Optional Items

- SIDE SHIFT
- INTEGRAL SIDE SHIFT

1.500

1,250

1,000

• **FORK**: 750 / 850 / 1,050 / 1,200 / 1,350 / 1,500 mm [15/18L(G)-7M]

950 / 1,000 / 1,050 / 1,150 / 1,200 / 1,350 1,500 / 1,600mm [20L(G)-7M]

- **OVER SHOE**: 1,300 / 1,500 / 1,700mm
- TILTING: 6/5°, 3/3°, 6/6°
- TIRE: Cushion, No-marking
- SEAT: Pocket, Arm Rest, Hip Rest
- LPG CLAMP: Swing Out, Swing Down
- M.C.V: 4-Spool

- ATTACH PIPING: 3 Spool-piping, 4 Spool-piping
- MASTER SWITCH
- BEACON LAMP
- HAZARD SWITCH
- WORK LAMP
- SPEED CONTROL SENSOR